



NOTE
 1. Proximity Sensor는 Option 사양임.
 2. Arm에 조립되는 Roller는 cylindrical type이 기본 사양임.

SPECIFICATION	
CENTERING RANGE	φ8~φ101 mm
PISTON AREA	19.6 cm ²
OPERATING PRUSSURE	8~70 kgf/cm ²
MAX. CLAMPING FORCE/ROLLER	450 kgf
CENTERING ACCURACY WITHIN THE WHOLE RANGE	0.02 mm
REPEATABILITY ACCURACY	0.005 mm
MAX. ROLLER SURFACE SPEED	800 m/min
MASS APPROX	14 kg

*** Option of central oil lubrication**
 - Oil : ISO VG68
 - For heavy working conditions and high build up of swarf
 - Lubrication intervals 2 ~ 5 min
 - Operating pressure Min.10 bar, Max.40 bar
 - The use of our separate complete lubrication unit with timer control is recommended

APPROVAL WORK	NO.	TITLE OF ITEM	STD.	STA-2	1SET	-
MACHINE SPEC.		STEADY REST (STA-2)				
OPERATION		DWG. NO.				
ACCURACY	CUTTING CONDITION	CODE NO.				
UNDERCUT	T.I.R. SURF. ROUNDR (N)					
ROUNDER	T.I.R. DEPTH OF CUT (1)					
VALVE	T.I.R. FEED (1)					
SURFACE	T.I.R. SURF. ROUNDR (N)					
FLATNESS	T.I.R. MATERIAL					
UNDERCUT	T.I.R. HARDNESS					

SCALE: 1:1
 Approved Checked Designed

